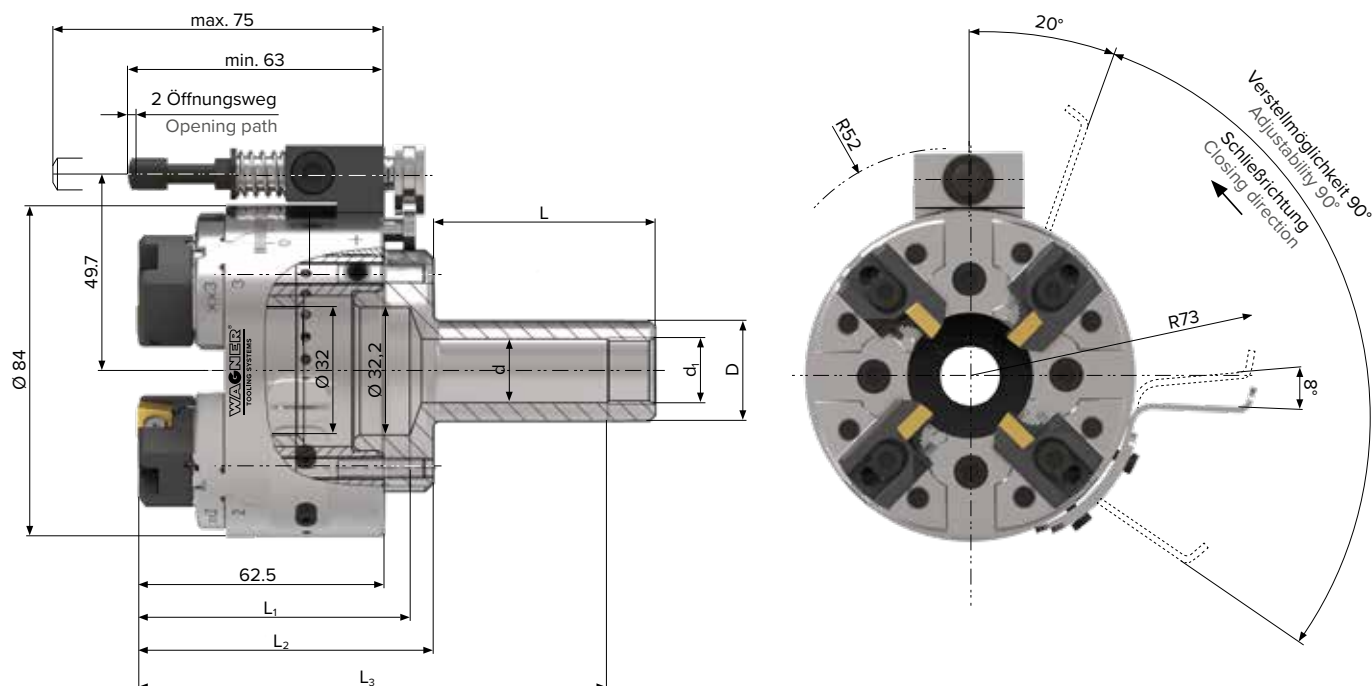




## Mehrschneiden-Drehsystem MSD30

### Multi-cutter turning system MSD30



| Wendeplattenhalter<br>Insert holders | Wendeplatten<br>Cutting inserts | Schneidenlage<br>Cutting edge position | Arbeitsbereich<br>Working range |
|--------------------------------------|---------------------------------|----------------------------------------|---------------------------------|
| W01 B5.0                             | Wagner W01                      | 89°                                    | 16–30 mm                        |
| Z5.1 SCMT89                          | ISO SCMT09T3                    | 89°                                    | 16–30 mm                        |
| Z5.1 CCGT90                          | ISO CCGT09T3<br>ISO CCMT09T3    | 90°                                    | 16–30 mm                        |
| Z5.1 SCMT45                          | ISO SCMT09T3                    | 45°                                    | 16–35 mm (Fasen / Chamfering)   |

| Schaft-Ø D mm<br>Shank-Ø D<br>(Zoll / Inch) | d mm | d <sub>1</sub> | L mm | L <sub>1</sub> mm | L <sub>2</sub> mm | L <sub>3</sub> mm |
|---------------------------------------------|------|----------------|------|-------------------|-------------------|-------------------|
| 25                                          | 16   | R3/8"          | 56   | 68                | 74                | 118               |
| 25.4 (1")                                   | 16   | R1/8"          | 56   | 68                | 74                | 118               |
| 30                                          | 21   | R1/2"          | 63   | 68                | 74                | 125               |
| 40                                          | 32   | R1/2"          | 120  | –                 | 74                | 182               |
| 50                                          | 32   | R1/2"          | 120  | –                 | 74                | 182               |
| VDI30                                       | 16.2 | –              | 55   | –                 | 88                | 82                |