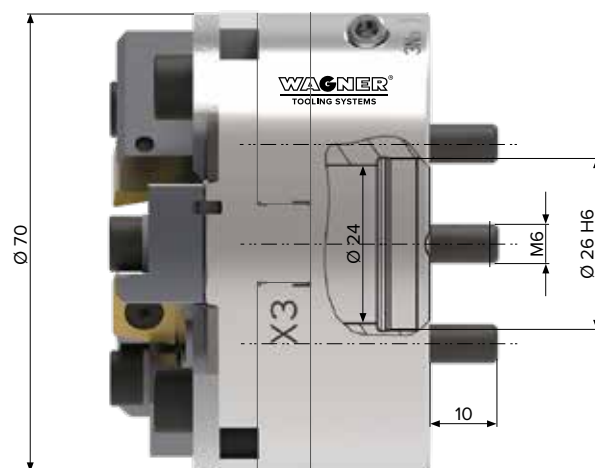
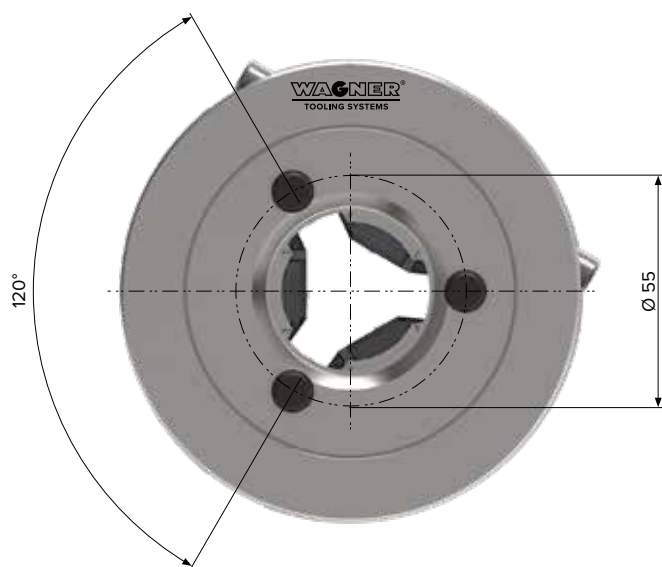




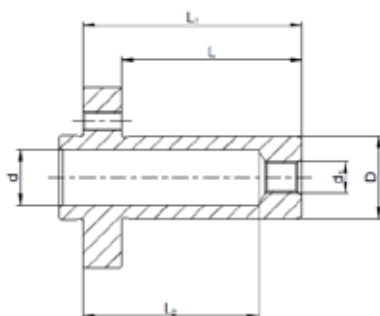
Mehrschneiden-Drehsystem DSD16

Multi-cutter turning system DSD16



Wendeplattenhalter Insert holders	Wendeplatten Cutting inserts	Schneidenlage Cutting edge position	Arbeitsbereich Working range
W01 B5.0	Wagner W01	89°	1–16 mm
Z5.0 SCMT90	ISO SCMT09T3	89°	1–16 mm
Z5.0 CCGT90	ISO CCMT09T3	90°	1–16 mm
Z5.0 SCMT45	ISO SCMT09T3	45°	2–25 mm (Fasen / Chamfering)
Z5.0 TCMT16-30	ISO TCMT16T3	30°	2–30 mm (Fasen / Chamfering)

Abbildung: Schaftmaße siehe Tabelle
Figure: Shank dimensions see table



Schaft-Ø D mm Shank-Ø D (Zoll / Inch)	d mm	d ₁	L mm	L ₁ mm	L ₂ mm
16	10.2	R1/8"	46	58	47.5
19.05 (3/4")	12.2	R1/8"	46	58	47.5
20	12.2	R1/8"	46	58	47.5
25	17	R3/8"	50	62	46
25.4 (1")	17	R1/8"	56	68	54.5
35	10	R1/2"	80	92	62
40	16.2	M6	120	132	57.5
VDI 20	16.5	–	40	55	14.5
VDI 25	16.2	–	48	65	22.5
VDI 30	16.2	–	55	72	57.5

Sonderschäfte auf Anfrage
Special shanks on request